

Cost effective shot blasting system for cleaning plates, profiles and tubes







Cost effective shot blasting system for cleaning plates, profiles and tubes. The GIETART ECO range is typically used by steel trade and construction companies. This range of machinery has a fast pay-back time, even if you are not running 5 day 3 shift operations at present. With its durable, hard wearing construction and high-quality blasting process, it is a perfect companion to produce a wide variety of first class steel products.

- SMART FACTORY AUTOMATION
- LOW COST OF OWNERSHIP
- EXCEPTIONAL RELIABILITY
  AND MAXIMUM UPTIME



**KALTENBACH**PROMISES

### **BENEFITS AT A GLANCE**

- Suitable for a throughput up to ± 22,046 tons (short) per year [EU 20,000 tons]
- High uptime
- Reliable and durable, high-quality blasted products
- Extendable with various transport systems

- Superior performance at low cost of ownership
- User friendly system, easy to maintain
- Available with many options
- Highly efficient, cost effective and competitive system
- Excellent blasting and cleaning results

# A SELECTION OF GIETART'S TOP OPTION PACKAGES

Appealing option packages to optimize your shot blasting and painting lines

## Blue line

An exceptionally eco-friendly version

# 7 Year warranty

Unique edition for extended service life

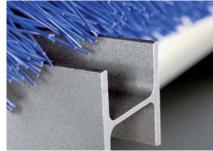
#### Tuned

Optimized solution for 25% more output



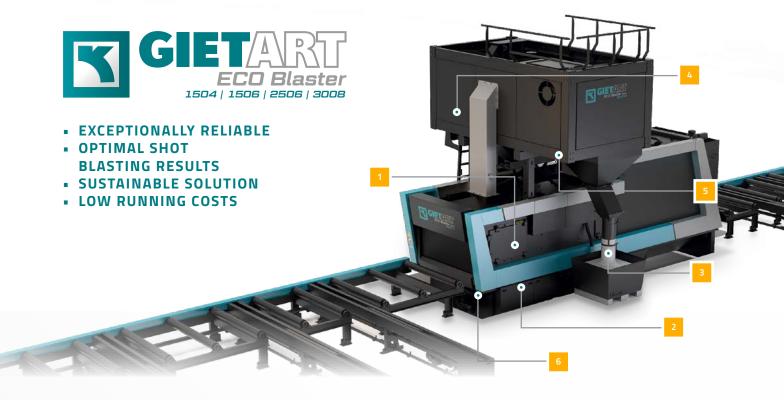


High-end blasting process. Clean working environment. Considerable savings on abrasive material. Reduced energy consumption.



Highly efficient surface treatment for the production of sophisticated, sustainable steel products.

Our experts know your business and the challenges you have to face every day



# **FEATURES**



Optimal shot blasting results

high-performance turbines

Thoroughly cleaned steel surface

Energy efficient blasting process

Unique GIETART



Unique, durable shot blasting construction



- Extremely stable system through bolted manganese lining
- Leading in wear resistance and reliability
- Maintenance friendly concept



Efficient and effective removal and reuse of abrasive material

- Clean product for further processing
- Considerable savings on abrasive material
- Various brush and blow-off possibilities for removing abrasive



Effective removal of dust and scale from abrasive



Clean working environment



Easy maintenance

- Multi-level cascading air cleaning
- Thorougly cleaned abrasive
- Optimal and consistent blasting results
- Sophisticated air filtering system
- Return of purified air to the hall
- Unique GIETART longlife cartridge filters
- Good accessibility to important machine components
- Easy exchangeable wear and spare parts
- Higher uptime/performance of the machine by short service stops



### HARD FACTS

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GIETART Shot blasting system		ECO Blaster 1504	ECO Blaster 1506	ECO Blaster 2506	ECO Blaster 3008		
Capacity		Suitable for a throughput up to ± 22,046 tons (short) per year [EU 20,000 tons]					
Workspace, max.	inch mm	± 59.1" x 23.6" 1,500 x 600	± 59.1" x 23.6" 1,500 x 600	± 98.4" x 23.6" 2,500 x 600	± 126" x 23.6" 3,200 x 600		
Working range - plate	inch mm	± 59.1" 1,500	± 59.1" 1,500	± 98.4" 2,500	± 118" 3,000		
Working range - profile	inch mm	± 39.4" x 16.5" 1,000 x 420	± 39.4" x 16.5" 1,000 x 420	± 39.4" x 16.5" 1,000 x 420	± 39.4" x 16.5" 1,000 x 420		
Number of turbines	pieces	4	6	6	8		
Drive performance per turbine	kW	11-15					
Degree of automation		automatic infeed - automatic outfeed - fully automatic					
Material class		steel					
Working processes		profiles - solid material - plate					

Information based on metric numbers is leading.





From unique machine software to complete management information systems, KALTENBACH will be your system supplier.

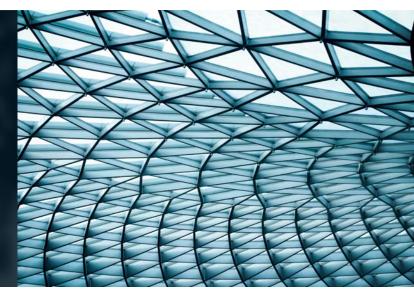


# Efficient material handling

Designed to create an optimal process flow, and therefore a highly effective processing of material in your production area.

#### **OPTIONS**

- Brush blow-off section
- High pressure blow-off section
- Collection hopper under outfeed transport
- Automatic refilling system
- Automatic height adjustment
- Water blow-off section
- Noise insulation







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